## TWO-PORT FLANGED BALL VALVES PN 16; -15...120 °C

2 S Eng.

- Cast iron body, chromed brass ball
- Teflon & viton gaskets
- Includes coupling for actuator

#### **1. APPLICATION**

2S two-port valves are designed to control the flow of hot or chilled water in heating and air-handling systems with

maximum working pressure of 1,600 kPa (16 bar).

- They are operated by rotary actuators type:
  - CVH 63.. 21.. with fluid temperature 5...120 °C,

- CVH 63.. - 21../T, CVF... , CVS... with fluid temperature -15...120 °C.

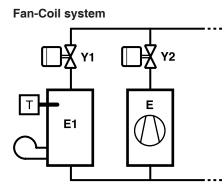
- Permitted fluids:
  - hot water max. 120 °C,
  - chilled water min. 15 °C,
  - water with max. 50% glycol,
  - water treated with hydrates and phosphates.

#### 2. MODELS

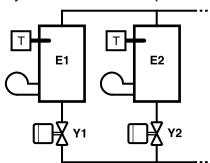
Code	DN mm	Kvs m <sup>3</sup> /h	Actuators <b>CVH 63 21</b> A p max.	Actuators <b>CVF</b> Δ p max.	Actuator <b>CVS 808</b> A p max.
2S DN 40 2S DN 50 2S DN 65 2S DN 80 2S DN 100 2S DN 100S 2S DN 125 2S DN 150 2S DN 200	40 50 65 80 100 100 125 150 200	230 265 540 873 1390 1390 1707 2024 2720	kPa (bar) 600 (6) 600 (6) 600 (6)       	kPa (bar)   600 (6) 600 (6)     	kPa (bar)     1000 (10) 1000 (10) 1000 (10) 1000 (10)

Kvs = flow coefficient: flow in m<sup>3</sup>/h with valve open and pressure drop of 100 kPa. $<math>\Delta p max. = maximum differential pressure permitted by actuator.$ 

### **3. TYPICAL APPLICATION DIAGRAMS**



#### System with boilers in sequence



E – Refrigerator E1, E2 – Boilers

(100 kPa = 10 mWG = 1 bar)

Y1, Y2 – Shut-off motorised valve

## 4. TECHNICAL DATA

Valve body Ball Spindle Ball seal Spindle seal Connections G 25 cast iron hard chromed OT58 brass stainless steel PTFE (teflon) viton O-Ring PN 16 flanged

**(CHE)** 

Test pressure Max working pressure. Max differ. press. (2SDN40...2SDN100) Max differ. press. (2SDN100S...2SDN200) Fluid temperature Run

2,000 kPa (20 bar) 1,600 kPa (16 bar) 600 kPa (6 bar) 1000 kPa (10 bar) -15...120 °C 90°



**M 921** 30.01.07 MZ



# (COSTER)

## **5. CONSTRUCTION**

The valve body is in G25 cast iron with PN 16 flanged connections.

The ball is in hard-chromed OT58 brass, held between two PTFE (teflon) seals which ensure the total absence of let by. The teflon-ball system, besides ensuring a perfect seal, presents the big advantage of being self-cleaning and therefore of keeping the valve free from scale build-up.

The spindle is in stainless steel and the hydraulic seal is ensured by two viton O-Rings.

#### 6. MOUNTING

Before mounting the valve make sure that there is nt any extraneous matter in the pipework (remains of welding or threading). The pipework must not be subject to vibrations and must be perfectly aligned with the valve unions in order to avoid dangerous strains. The valve can be installed in any position except with the spindle facing downwards. Leave enough space on the spindle side for the mounting of the actuator (see section 8). On 2SDN40...2SDN100 valves, actuators CVH or CVF are direct mounting. On 2SDN100S...2SDN200 valves, actuator CVS needs AVS 201 or AVS 202 linkage (see data sheet CVS 808 - M141)

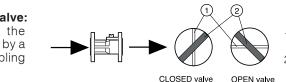
## 7. OPERATION

The valve operates with a 90° rotary movement.

When the valve is open there is full bore with very low pressure drop, whereas when is closed the seals prevent any let-by.

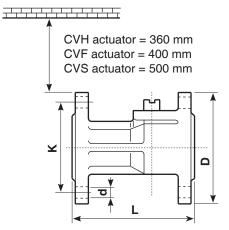
#### Position of the ball inside the valve:

 valves 2SDN40...2SDN100: the position of the ball is indicated by a groove at the head of the coupling spindle.



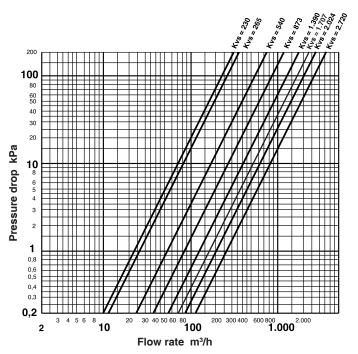
- 1 position indicator of the ball inside the valve 2 – slot for actuator shaft
- valves 2SDN100S...2SDN200: to know the position of the ball inside the valve, see data sheet CVS 808 -M141.

## **8.OVERALL DIMENSIONS**



Model	D	L	K	d
	mm	mm	mm	n° x mm
2S DN 40	150	140	110	4xM16
2S DN 50	165	150	125	4xM16
2S DN 65	180	170	145	4xM16
2S DN 80	200	180	160	8xM16
2S DN 100	220	190	180	8xM16
2S DN 100S	220	190	180	8xM16
2S DN 125	250	200	210	8xM16
2S DN 150	285	210	240	8xM20
2S DN 200	340	400	295	12xD22

## 9. PRESSURE DROP



#### Amendment from 16.01.06 version

Page	Section	Amendments	
1-2	VARIOUS	Add 2S DN 100S and 2S DN 125 models	

MC 04.12.00 Rev. : LB 06.06.03, MZ 01.03.05, MZ 13.09.05, MZ 16.01.06, MZ 30.01.07





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